

# Photovoltaic panel lamination process principle

This text provides an overview of the PhotoVoltaic lamination process. It examines the differences between various types of laminators, and outlines the process flow for each. It also ...

Solar panel lamination is crucial to ensure the longevity of the solar cells of a module. As solar panels are exposed and subject to various climatic impact factors, the encapsulation of the solar cells ...

Learn how solar panel lamination works -- from material prep to vacuum sealing -- and why it's critical for durability, efficiency, and long-term reliability.

Solar Panel LaminationHow Is A Solar Panel laminated?Why Is The Current Mainstream Lamination Process Terribly Outdated?What Is The Future When It Comes to PV Lamination?At this moment, the most common way to laminate a solar panel is by using a lamination machine. This old-fashioned method has many disadvantages but is used by the large majority&#160;of solar panel manufacturers. See more on sinovoltaics

Published: Oct 7, 2011#b\_results .b\_vidAns{border-radius:6px;box-shadow:0 0 0 1px rgba(0,0,0,.05);padding:16px 20px;gap:10px;background:#fff}@charset "UTF-8";#b\_results .b\_ans.b\_vidAns{ box-shadow:none!important;padding:var(--smtc-gap-between-content-medium) 0!important;background:var(--bing-smtc-background-ctrl-fade-on-image-stop-0)}#b\_results #serpvidans.vsacf .mc\_vtvc,#b\_results #serpvidans.vsacf .mc\_vtvc\_th,#b\_results #serpvidans.vsacf .cico,#b\_results #serpvidans.vsacf .mc\_vtvc\_htb,#b\_results #serpvidans.vsacf .vrhc,#b\_results #serpvidans.vsacf .vrhcp,#b\_results #serpvidans.vsacf .vrhtc,#b\_results #serpvidans.vsacf .vrhtpc{border-radius:var(--mai-smtc-corner-list-card-default)}#b\_results #serpvidans.vsacf .mmlist .mc\_vtvc,#b\_results #serpvidans.vsacf .mmlist .mc\_vtvc .mc\_vtvc\_meta{margin:0}#b\_results #serpvidans.vsacf .mmlist .mc\_vtvc .mc\_vtvc\_meta .mc\_vtvc\_meta\_channel,#b\_results #serpvidans.vsacf .mmlist .mc\_vtvc .mc\_vtvc\_meta .mc\_vtvc\_meta\_row\_channel{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf,#serpvidans.vsacf .expctn .expbody,#serpvidans.vsacf .mmlist{display:flex;flex-direction:column;gap:var(--smtc-gap-between-content-medium)}#serpvidans.vsacf .cico{height:auto}#serpvidans.vsacf .mc\_vtvc\_ban\_lo{top:0;right:auto}#serpvidans.vsacf .mc\_cwvc .mc\_vtvc .mc\_vtvc\_meta,#serpvidans.vsacf .mmlist .mc\_vtvc .mc\_vtvc\_meta{height:auto;padding:var(--smtc-gap-between-content-xx-small) 0 var(--smtc-gap-between-content-xx-small) var(--smtc-gap-between-content-medium);display:flex;flex-direction:column;justify-content:space-between}# serpvidans.vsacf .mc\_cwvc .mc\_vtvc .mc\_vtvc\_meta .mc\_vtvc\_title,#serpvidans.vsacf .mmlist .mc\_vtvc .mc\_vtvc\_meta .mc\_vtvc\_title{color:var(--smtc-ctrl-link-foreground-brand-rest);font:var(--bing-smtc-text-global-body2);height:auto;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#serpvidans.vsacf .mc\_cwvc



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.mv_vtvc_play_ext{position:static}#serpvidans.vsacf .va_tt
.mc_vtvc_ban_lo{display:block}#serpvidans.vsacf
.mc_bc{width:auto;border-radius:var(--smtc-ctrl-badge-sm-corner);padding:var(--smtc-padding-ctrl-text-side)
var(--smtc-gap-between-content-xx-small)}#serpvidans.vsacf .rmts .mc_bc
ems{display:none}#serpvidans.vsacf a.vsb_tr_t{color:var(--smtc-foreground-content-neutral-primary)}.vsacf
.va_tt .vsb_tr_chd .mc_vtvc_th_dock.rmoverlay{height:36px}.vsacf .va_tt .vsb_tr_chd
.mc_vtvc_th_dock{height:92px;background:linear-gradient(180deg,var(--bing-smtc-background-ctrl-fade-on-i
image-stop-0) 0%,var(--mai-smtc-background-ctrl-on-image-rest) 100%)}#serpvidans.vsacf .va_tt a.vsb_tr_t{padding:0
0;font:var(--bing-smtc-text-global-body-2-alt-strong)}.vsacf .va_tt .vsb_tr_chd .mc_vtvc
.mc_vtvc_meta,.vsacf .va_tt .vsb_tr_chd .mc_vtvc
.mc_vtvc_title{color:var(--mai-smtc-foreground-ctrl-on-image-rest)}.vsacf
span.vcmt_ctt{font:var(--bing-smtc-text-global-caption2);margin:var(--smtc-gap-between-content-xx-small) 0
0;height:16px}#serpvidans.vsacf .vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title
strong{font-size:14px;line-height:20px;display:unset}#serpvidans.vsacf .va_tt .b_sldrp
.slide:not(:first-child){margin-left:var(--smtc-gap-between-content-small)}#serpvidans.vsacf .va_tt
.vsb_tr_chd .mc_vtvc
.mc_vtvc_title{white-space:normal;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#se
rpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion{background-color:var(--bing-smtc-background-ctrl-neutral-rest);display:flex;justify-co
ntent:center;align-items:center;gap:4px;width:fit-content;height:auto;padding:8px 12px}#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion
.b_CompactExpansionBtnText{font:var(--bing-smtc-text-global-caption1-strong);color:var(--bing-smtc-foregr
ound-content-brand-rest)}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion .b_arrow{display:flex;margin:0;height:auto}#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_arrow
path#Shape{fill:var(--bing-smtc-foreground-content-brand-rest)}#serpvidans.vsacf
.b_module_expansion_control
.b_btnContainer::after{content:"";position:absolute;width:100%;bottom:20px;left:0;height:1px;border-radius:
1px;background:var(--smtc-stroke-ctrl-on-neutral-rest)}#b_results
.b_ans.b_vidAns{box-shadow:none;padding:12px 20px 0}#b_results .b_ans.b_vidAns
.vasac{padding:unset;margin:0}#b_results .b_ans.b_vidAns .vsa .b_attribution{padding-bottom:0}#b_results
.b_ans.b_vidAns .cardless .salink{margin:0}#b_results .b_ans.b_vidAns .mmlist
.mc_vtvc{margin-top:10px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc
.mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px
12px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_channel{color:#111}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_row_channel,#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{color:#666}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{bottom:0;height:unset}.b_dark .vsa.cardless
.mc_vtvc{background-color:unset}.mmtitle>a{display:block}.mc_fh{height:100%;border-radius:6px}.mc_tc_
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bs{overflow:hidden}#mc_cwvc_1770657691101 { width:356px; max-width: 100%; } .mc_vtvc
.mc_vtvc_meta { padding: 16px 16px 16px 16px; } .mc_vtvc .mc_vtvc_meta_w { height: 139px; margin-top:
-0px; } .mc_vtvc .mc_vtvc_title { height: 54px; line-height: 18px; margin-bottom: 18px; margin-top: 0px; }
.mc_vtvc .mc_vtvc_meta_block_area { height: 35px; } .mc_vtvc .vtmu, .mc_vtvc .vtpl { bottom: 147px; }
.mc_vtvc_th_dock { height: 139px; } .mc_vtvc_th .cico { height: 200px; }
.mc_vtvc{background-color:#fff;box-shadow:0 0 0 1px
rgba(0,0,0,.05);line-height:0;margin:0;position:relative;border-radius:6px;overflow:hidden}.mc_vtvc.noshado
w{box-shadow:none}.mc_vtvc_con_rc{border-radius:6px;overflow:hidden;position:relative}.mc_vtvc>a{colo
r:#71777d;display:block;text-decoration:none;width:100%}.mc_vtvc>a:focus::after{outline:2px solid
#00a89d;width:100%;height:100%;content:"";outline-offset:-2px;position:absolute;top:0;left:0}.mc_vtvc_th{ba
ckground-color:#d5d5d5;position:relative}.mc_vtvc_th
.cico{border-radius:0}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{position:absolute;vertical-align:middle}.mc_vtvc_
ban_lo{bottom:0}.mc_vtvc_ban_up{top:0}.mc_vtvc_title{font-weight:normal;margin-bottom:11px;overflow:
hidden;color:#111;height:54px;line-height:18px}.mc_vtvc_title
a{display:inline-block;color:#111}.mc_vtvc_title
a:hover{text-decoration:underline}.mc_vtvc_src_ico{float:left;margin-right:4px}.mc_vtvc_act{height:16px;m
argin-top:-40px;padding:12px
8px;z-index:1}.mc_vtvc_actc{right:16px;bottom:16px;position:absolute;display:inline-block;z-index:1}.mc_v
tvc_act_sep{border-top:1px solid #d5d5d5;height:40px;margin:0 8px}.mc_vtvc_fh
.mc_vtvc_act_sep,.mc_vtvc_fh .mc_vtvc_act{visibility:hidden}#serpvidans
.b_topTitle{margin-bottom:8px}.mc_vtvc_htc{width:100%;height:100%;position:absolute;top:0;bottom:0;left
:0;right:0}.mc_vtvc_htb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:
0;left:0;right:0}.mc_vtvc_ht{width:100%;padding:0
16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vert
ical-align:middle;text-align:center}.mc_vtvc_th_live_b{background-color:#c80000;color:#fff;display:inline-bl
ock;padding:2px 8px;font:11px/14px
Arial;border-radius:2px;text-transform:uppercase;height:15px;width:26px;position:absolute;left:8px;top:110p
x}.isvctrl .isv
.mc_vtvc_ban_up{left:0;right:initial}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{right:0}.vt_text.b_IRight
.b_ILeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px
8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.mc_vthtb{width:100%;height:100%;bac
kground:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0;display:table}.mc_vtht{width:100%;pad
ding:0
16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vert
ical-align:middle;text-align:center;display:table-cell}.vt_text.b_IRight .b_ILeft{margin:0 0 0
1px;height:14px;line-height:14px;padding:2px
8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.emptyStyleForDebuggingPurpose{top:0
}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_center_play{width:32px;height:32px;background-size:c
ontain;position:absolute;margin:auto;bottom:0;top:0;left:0;right:0;box-shadow:none;border-radius:0}.mc_vtvc
_center_play.rmvbg{width:32px;height:32px;background-image:none}.mc_vtvc_htb,.mc_vtvc_ht{display:no

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ne}.vt_onhv
.mc_vtvc_htb{display:table}.vt_onhv
.mc_vtvc_ht{display:table-cell}.mc_vtvc_center_play{display:inline-block}.vt_onhv
.mc_vtvc_center_play{display:none}.mc_vtvc .vtmu,.mc_vtvc .vtpl{bottom:163px}.vsarf .mc_vtvc
.vtmu,.vsarf .mc_vtvc .vtpl{bottom:122px}.svarh #mmcar .mc_vtvc .vtmu,.svarh #mmcar .mc_vtvc
.vtpl{bottom:137px}.svarht #mmcar .mc_vtvc .vtmu,.svarht #mmcar .mc_vtvc
.vtpl{top:8px;left:8px}.mc_vtvc_center_play{background-image:url(data:image/svg+xml,%3Csvg%20width
%3D%2232%22%20height%3D%2232%22%20viewBox%3D%220%200%2032%2032%22%20fill%3D%22
none%22%20xmlns%3D%22http%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Cr
ect%20width%3D%2232%22%20height%3D%2232%22%20rx%3D%2216%22%20fill%3D%22black%22%
20fill-opacity%3D%220.6%22%2F%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M14.2354%201
0.1923C13.2355%209.62986%2012%2010.3524%2012%2011.4997V20.5C12%2021.6472%2013.2355%202
2.3698%2014.2354%2021.8073L22.2356%2017.3073C23.2551%2016.7339%2023.2551%2015.2661%2022.
2357%2014.6926L14.2354%2010.1923Z%22%20fill%3D%22white%22%20fill-opacity%3D%220.9%22%2
F%3E%0D%0A%3C%2Fsvg%3E)}.mc_vtvc_meta{box-sizing:border-box;display:inline-block;line-height:18
px;position:relative;width:100%}.mc_vtvc_meta_block{bottom:0;position:absolute;width:100%}.mc_vtvc_m
eta_row{line-height:16px;font-size:11px;height:17px;overflow:hidden;text-overflow:ellipsis;white-space:now
rap}.mc_vtvc_meta_row a{display:inline-block}.mc_vtvc_meta_row
a:hover{text-decoration:underline}.mc_vtvc_meta_block_area{position:relative}.mc_vtvc_meta_block,.mc_v
tvc_meta_block a{color:#444}.b_dark
.mc_vtvc_meta_block{color:#edebe9}.mc_vtvc_meta_row>:nth-of-type(n+2)::before{content:"
"}.mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before{content:">
"}.mc_vtvc_kmt_title{line-height:18px;padding-bottom:4px;font-weight:bold;color:#00809d;text-transform:u
ppercase;font-size:11px}.mc_vtvc_kmt,.mc_vtvc_con_rc.onhov .wkmt
.mc_vtvc_meta_row,.mc_vtvc_con_rc.onhov .wkmt .tbc_tt{display:none}.mc_vtvc_con_rc.onhov .wkmt
.mc_vtvc_title{max-height:18px;margin-bottom:18px;overflow:hidden}.mc_vtvc_con_rc.onhov.mmsts
.mc_vtvc_title{visibility:hidden}.mc_vtvc_con_rc.onhov
.mc_vtvc_kmt{display:block}.mc_vtvc_kmt_content
.b_factrow{line-height:17px;font-size:11px;max-height:34px;overflow:hidden;text-overflow:ellipsis;padding:
0 16px 0 0;color:#444}.mc_vtvc_meta
.mc_vtvc_kmt_title{line-height:18px}.mc_vtvc_title:hover{text-decoration:none}.mc_vtvc_meta_pubdate{co
lor:#444;padding-bottom:3px}.mc_vtvc_meta_channel{color:#444}.mc_vtvc_meta_w,.mc_vplvc_meta_w{po
sition:relative}.mc_vtvc_meta_bg_w,.mc_vplvc_meta_bg_w{height:100%;width:100%;overflow:hidden;posit
ion:absolute;top:0}.mc_vtvc_meta_bg_w .cico,.mc_vplvc_meta_bg_w
.cico{border-radius:0;overflow:visible}.dg_u .mm_vidch_th_c{overflow:visible}.dg_u .mm_vidch_th_bg
img{margin-top:-20px}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_meta_w
.mc_vtvc_meta{background:rgba(255,255,255,.75)}.mc_vtvc_meta_bg_w img,.mc_vtvc_meta_bg_w
.mc_vtvc_cb_w{filter:blur(25px);transform:scale(1.2)}body[--video-metadata-channel-color:#3c3c3c]body.b
_dark{--video-metadata-channel-color:unset}.vsarf .mc_vtvc_meta_pubdate{color:unset}.vsarf
.mc_vtvc_meta_channel{color:var(--video-metadata-channel-color)}.vsarf .mc_vtvc .mc_vtvc_meta_w
.mc_vtvc_title,.vsarf .mc_vtvc .mc_vtvc_meta_w .mc_vtvc_title strong{font-weight:bold}.vsarf

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.mc_vtvc_meta_w      .mc_vtvc_meta_row{ font-size:13px }.emptyStyleForDebuggingPurpose{ top:0 }.vsarf
.mc_vtvc_th
.cico{ height:132px }.emptyStyleForDebuggingPurpose{ top:0 }.emptyStyleForDebuggingPurpose{ top:0 }.empt
yStyleForDebuggingPurpose{ top:0 }.emptyStyleForDebuggingPurpose{ top:0 }.emptyStyleForDebuggingPurp
ose{ top:0 }.emptyStyleForDebuggingPurpose{ top:0 }.emptyStyleForDebuggingPurpose{ top:0 }.vtbc
.mv_vtvc_play{ display:inline-block;position:absolute;bottom:8px;left:9px;height:8px;width:7px }.vtbc
.mv_vtvc_play_ext{ background:url(/rp/Lp38sn_O4jegSK0IHxZVxyp-yKQ.png)                                -172px
-31px;display:inline-block;height:8px;width:12px;position:absolute;bottom:8px;left:6px }.vtbc
.pivot{ height:20px;width:8px;min-width:8px }.vtbc
.mv_vtvc_play{ background:url(
MAAADHKvg1AAAIIVBMVEX//////////9/gMdvAAACnRSTIMAETNEVWaImbv
uo4D1oAAAAB9JREFUCB1jmMoABKuaQcSqQhCxCkGFGgLhNQIkpQAwA8zkLyQA16F0AAAASUVO
RK5CYII=)}.mc_bc_w{ height:18px;padding:8px;text-align:right }.mc_bc{ background-color:rgba(0,0,0,.75);p
adding:2px
8px;line-height:14px;color:#fff;display:inline-block;vertical-align:middle;border-radius:2px;font-weight:bold}
.mc_bc_w      .pivot{ text-align:center;margin-right:1px;height:14px }.vsarr      .mmgrid      .mc_bc_w
.mc_bc{ background-color:rgba(0,0,0,.75);opacity:1 }.mmsi{ height:16px;width:16px;position:relative;top:5px;
padding-right:var(--smtc-gap-between-content-xx-small)}.mmsi-microsoftnews,.mmsi-msn{ top:3px }.vrhdata
{ display:none }.vrhc line.nhvpv .pffvi,.vrhc line.nhvpv[data-tps="S"] .pffvt,.vrhc line.nhvpv[data-tps="M"]
.pffvt,.vrhc line.nhvpv[data-tps="L"] .pffvt{ display:inline-flex }.vrhc line.nhvpv .vrhrc.pffv
.vrhc{ display:none }.vrhc line.nhvpv .vrhrc.pffv
.player_ol{ background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);ga
p:var(--smtc-gap-between-content-x-small);box-sizing:border-box }.mc_vtvc_th      img{ transition:all      .3s
ease-out }.nhvpv+.mc_vtvc_th
img{ transform:scale(1.1) }.smtplayerhtml5{ height:100%;width:100%;overflow:hidden }.smtplayerhtml5
video{ min-height:100%;min-width:100% }.smtplayerhtml5
.videoplaying{ background-color:#000 }.smtplayerhtml5.hide{ display:none }.pffvt{ display:none;color:var(--ma
i-smtc-foreground-ctrl-on-image-rest);font:var(--bing-smtc-text-global-subtitle2-strong) }.pffvi{ mask:url(/rp/ui
07wU6K7FR_inzG7DRbP1i8fGo.svg)                                center
no-repeat;mask-size:12px;background:var(--bing-smtc-background-card-on-image-default);width:20px;height
:20px;flex-shrink:0;align-self:flex-start}[data-tps="L"]
.pffvt{ font:var(--bing-smtc-text-global-subtitle2-strong) }[data-tps="L"]
.pffvi{ width:22px;height:22px;mask-size:16px }[data-tps="S"] .pffvt{ font-size:0 }[data-tps="S"]
.pffvi{ width:24px;height:24px;mask-size:24px;align-self:center }.hvpv.h5s
.pffvt{ display:inline-flex }.hvpv.h5s .vrhrc.pffv .vrhc{ display:none }.hvpv.h5s .vrhrc.pffv
.player_ol{ background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);ga
p:var(--smtc-gap-between-content-x-small);box-sizing:border-box }.pffvt{ text-decoration:underline }.vrhc
.vrhc{ position:absolute;width:100%;height:35px;max-height:35px;bottom:0;left:0;padding:0;background:non
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e;display:block;z-index:9}.vrhcup                .vrhol.hide,.vrhcup                .vrhol
.hide{display:none}.vrhot{white-space:nowrap;text-overflow:ellipsis;overflow:hidden;display:inline-block;po
sition:absolute;max-width:240px;height:18px;line-height:14px;margin-left:8px;top:10px;left:0;right:0;border-
radius:2px;padding-right:8px}.vrhot                div{display:inline-block}.vrhot
nt{color:#fff;font-size:11px;font-weight:bold;background-color:rgba(0,0,0,.75);padding:2px
8px;margin-left:0;top:0;box-sizing:border-box;position:relative}.vrhc
.ricons{position:absolute;right:8px;top:10px;left:auto;bottom:auto;height:18px;display:inline-block;cursor:poi
nter}.vrhol.icons_1        .vrhot{margin-right:27px}.vrhol.icons_2        .vrhot{margin-right:49px}.vrhol.icons_3
.vrhot{margin-right:79px}.vrhol                .vrhot                nt,.vsb_tr_chd                .vrhol.icons_1
.vrhot{margin-right:0}.vpb{position:absolute;display:block;bottom:0;left:0;height:4px}.vpb
div{position:absolute}.vpb                nt{width:0;background:#fff}.vpb
nt.test{display:none}.vpb.back{background-color:#999}.vrhcup
.vrhol.npb{height:36px;max-height:36px}.vrhol
.vadda{width:22px;height:18px;padding:0;margin-right:0;margin-left:2px;bottom:0;position:relative;display:i
nline-block;z-index:1;background:rgba(0,0,0,.75);border-radius:2px;overflow:hidden}.vrhol
.vadda.hide{display:none}.vrhol        .vadda        .mc_vfaa{margin:3px        5px}.ricons        .vol{float:left}.ricons
.adultFlag{float:right}.vol{width:22px;height:18px;bottom:0;margin-left:1px;margin-right:1px;position:relati
ve;display:inline-block}.vol.hide,.vol                .hide{display:none}.vol
.bg{background:rgba(0,0,0,.75);border-radius:2px}.vol.bg,.vol                nt{position:absolute;bottom:0}.vol
.vol.bg.volnb{border-radius:0 0 2px 2px}.vol        .volsliderHandle.bg{border-radius:2px 2px 0 0}.vol        nt
.volsliderHandle{height:70px;display:none;width:22px;float:left;bottom:18px;position:absolute;display:block
}.vol                nt                .volsliderHandle.hide{display:none}.volsliderHandle
.vsb{height:54px;width:4px;background-color:#999;margin:9px                auto
8px;position:relative;display:block;border-radius:2px}.volsliderHandle
.vsh{height:6px;width:14px;padding:9px                7px                9px                7px;margin:0
-12px;display:block;position:absolute;top:30px}.volsliderHandle        .vsh.hide{display:none}.volsliderHandle
.vshi{height:4px;width:14px;background-color:#fff;border-radius:2px}.volMuteIcon{width:16px;height:14px;
margin:2px
4px;float:left}.volMuteHandle{width:22px;height:18px}.vo{background:url(/rp/ffZxBXEIP9WYOO0jhTaEl
yLhEVU.svg)                no-repeat}.vm{background:url(/rp/fsX-ZVd03wB2TL0vmQJxSp4U9vs.svg)
no-repeat}.vl{background:url(/rp/YXYMPC1Rry_XJGc7Yg8lR4B2eEs.svg)
no-repeat}.vf{background:url(/rp/NosrlR4amKTs1zYxWy3laZN3HRk.svg)
no-repeat}@media(forced-colors:active){.vol{forced-color-adjust:none}}.vrhc        line        .vt_vp,.vrhc.popout
.vt_vp,.vrhc.mousefollow
.vt_vp{position:absolute;bottom:0;border:hidden;padding:0;top:0;left:0;z-index:3}.vrhtc
.hide{display:none}.vrh_clc        .vt_vp,.vrh_clc        .vrhtc        .vrhi,.vrh_clc        .player_ol{cursor:pointer}.vrh_clc
.cico{border-radius:0}.vrhtc{border:hidden;top:0;left:0;padding:0}.vrhc.mousefollow                .vrhtc,.vrhc.popout
.vrhtc{background-color:#999}.vrhtpc.load
.player_ol{background:url(/rp/J_o2maogFDeUOsovPJL-ofEuxJ4.gif) center center no-repeat}.vrhc line .vrhtc
.vrhi,.vrhc.popout                .vrhtc                .vrhi,.vrhc.mousefollow                .vrhtc

```

# Photovoltaic panel lamination process principle

```
.vrhi{position:absolute!important;border:hidden;z-index:2;padding:0;left:0;top:0}.player_ol{position:absolute;
width:100%;height:100%;bottom:0;border:hidden;z-index:7}.vrhc.popout,.vrhc
line,.vrhc.mousefollow{border-radius:6px;overflow:hidden;display:table-row-group;background:none}.vrhc.p
opout,.vrhc.mousefollow{z-index:4;box-shadow:0 4px 4px rgba(0,0,0,.1),0 2px 80px rgba(0,0,0,.2)}.vrhc
line{z-index:1;margin:0}.vrhc.popout,.vrhc line{position:absolute;top:0}.vrhc.popout{border:1px solid
#fff}.vrhc.mousefollow{position:fixed}.vrhcp{position:relative;top:0;left:0;display:table-row}.vrhcp
.vrhtc{position:relative;overflow:hidden}.vrhc.hide{display:none}@keyframes
vh_fadein{from{opacity:0}to{opacity:1}}.vrhc:not(.hide){animation:vh_fadein 250ms}.vrhc line
img{color:transparent}.vrhc
line.fullsize{height:100%}.vrhc,.vrhc:hover,.vrhc:link,.vrhc:active,.vrhc:visited{color:#000;text-decoration:no
ne}.vrhc.vrh_clc{cursor:pointer}a.hover-anchor{display:block;height:100%;width:100%;text-decoration:none
}.vrhstat{height:0;overflow:hidden}.mmlist .mc_vtvc .mc_vtvc_meta { padding: 12px 16px 16px 16px; }
.mmlist .mc_vtvc .mc_vtvc_meta_w { height: 112px; margin-top: -0px; } .mmlist .mc_vtvc .mc_vtvc_title {
height: 44px; line-height: 22px; margin-bottom: 0px; margin-top: 0px; } .mmlist .mc_vtvc
.mc_vtvc_meta_block_area { height: 40px; } .mmlist .mc_vtvc .vtmu, .mmlist .mc_vtvc .vtpl { bottom:
120px; } .mmlist .mc_vtvc_th_dock { height: 112px; } .mmlist .mc_vtvc_th .cico { height: 131px; } .mmlist
.mc_vtvc{margin:10px 1px 0}.mmlist .mc_vtvc_con_rc{display:flex}.cardless .mmlist
.mc_vtvc_con_rc{height:112px}.mmlist .mc_vtvc
.mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px
12px;padding:0}.mmlist
.mc_vtvc_title{font-weight:400;font-size:16px;height:44px;line-height:22px;margin-bottom:0;margin-top:0;c
olor:unset}.mmlist .mc_vtvc_meta_row{font-size:13px}.mmlist .mc_vtvc
.mc_vtvc_meta_block_area{height:unset}.mmlist .mc_vtvc .vtmu,.mmlist .mc_vtvc
.vtpl{bottom:8px}.cardless .mmlist .mc_vtvc{box-shadow:none}.cardless.mmlist
.mc_vtvc_center_play{width:32px;height:32px}.cardless.mmlist
.mc_vtvc_title{font-size:16px;color:unset}.cardless.mmlist
.mc_vtvc_meta_row{line-height:20px}.cardless.mmlist
.mc_vtvc_meta_pubdate{padding-bottom:2px;color:#666}.cardless.mmlist .mc_vtvc_th,.cardless.mmlist
.mc_vtvc_th .cico,.cardless.mmlist .mc_vtvc_th div.rms_img{border-radius:6px}.cardless.mmlist
.mc_vtvc_th{height:111px}.cardless.mmlist
.mc_vtvc_htc{border-radius:6px;overflow:hidden}#serpvidans.vasac.cardless{box-shadow:none}.cardless.m
mmlist .mc_bc{padding:2px 8px;line-height:14px;border-radius:2px;font-weight:normal}.mmlist
.mc_vtvc: hover
.mc_vtvc_title{text-decoration:underline}.mmgrid>div{width:197px;display:inline-block;margin-right:8px;m
argin-bottom:8px;box-shadow:0 0 0 1px
rgba(0,0,0,.05);position:relative;vertical-align:top;overflow:hidden;white-space:normal;border-radius:6px}.vs
arr .mmgrid>div,.vsarr1stbig .mmgrid>div{margin-right:8px;margin-bottom:8px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta{height:auto}#serpvidansrr .mc_vtvc
.mc_vtvc_title{display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}.mmgrid
.mc_tc{border:0}.vsa .mmgrid>div:nth-child(3n){margin-right:0}.vsa
```

# Photovoltaic panel lamination process principle

```
.b_moreLink{padding-top:4px}#serpvidansrr
.mc_vtvc_meta_row{line-height:18px;font-size:100%;height:17px}.vsarr
.mmgrid>div:nth-child(2n){margin-right:0}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:128px}.vsarr1stbig .mmgrid>div:nth-child(2){margin-right:0}#serpvidansrr.uipolish
.mc_vtvc_meta_pubdate,#serpvidansrr.uipolish .mc_vtvc_meta_channel,#serpvidansrr.uipolish #vidans2
.b_videocard .video_metadata .video_source{color:#767676}#serpvidansrr #vidans2 .b_videocard
.video_metadata_container,#serpvidansrr #vidans2 .b_videocard .video_metadata_container
.video_metadata>h3{width:100%}@media(max-width:1362.9px){#serpvidansrr
.mmgrid>div{width:168px;height:206px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr .mmgrid>div .cico
.rms_img{width:168px;height:100px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{padding:12px}#serpvidansrr
.mc_vtvc .mc_vtvc_title{height:32px;line-height:16px;margin-bottom:16px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta_block_area{height:34px}#serpvidansrr
.mc_vtvc_meta_row{line-height:15px;font-size:13px;height:15px}#serpvidansrr
.mc_vtvc_meta_pubdate{padding-bottom:4px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:114px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard
.videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico
.rms_img{width:343px!important;height:194px!important;margin-right:0}@media(max-width:1274.9px){#s
erpvidansrr .mmgrid>div{width:124px;height:164px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr
.mmgrid>div .cico .rms_img{width:124px;height:76px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta{padding:8px}#serpvidansrr .mc_vtvc
.mc_vtvc_title{height:32px;line-height:16px;margin-bottom:12px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta_block_area{height:28px}#serpvidansrr
.mc_vtvc_meta_row{line-height:13px;font-size:11px;height:13px}#serpvidansrr
.mc_vtvc_meta_pubdate{padding-bottom:2px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:96px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard
.videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico
.rms_img{width:256px!important;height:144px!important;margin-right:0}#serpvidansrr .maskthumb
.mc_bc_w{padding:8px 4px 4px 8px}#serpvidansrr.withsplitline
.mmgrid>div:nth-last-child(1),#serpvidansrr.withsplitline
.mmgrid>div:nth-last-child(2){margin-bottom:24px}#serpvidansrr.withsplitline .mmgrid{border-bottom:1px
solid #ecec;#margin-bottom:16px}#serpvidansrr #vidans2 .b_videocard
.video_metadata{max-width:auto;padding:12px 16px}#serpvidansrr #vidans2
.b_videocard{margin-bottom:12px;box-shadow:0 0 1px rgba(0,0,0,.05),0 2px 3px
rgba(0,0,0,1);border-radius:6px}#serpvidansrr .b_rich{padding-top:0}#serpvidansrr #vidans2
.videoPlayer{border-radius:6px 6px 0 0;overflow:hidden}#serpvidansrr #vidans2 .b_videocard
.video_metadata>h3{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;-webkit-line-clamp:1;line-he
ight:15px;height:15px;font-size:13px;color:#000;margin-bottom:20px;font-family:"Arial",Helvetica,Sans-Seri
f;font-style:normal;display:block}#serpvidansrr.vsarr1stbig #vidans2 .b_videocard .video_metadata
.actionmenu{display:none}#serpvidansrr #vidans2 .b_videocard .video_summary,#serpvidansrr #vidans2
.b_videocard .video_source{line-height:15px}#serpvidansrr #vidans2 .b_videocard .videoPlayer
```

# Photovoltaic panel lamination process principle

.vtbc{right:0}Videos of Photovoltaic Panel Lamination Process PrincipleWatch video11:44Solar Laminator Working Principle - solarpaneldictionary Solar Panel Dictionary7.1K viewsFeb 13, 2023Watch full videoWatch video2:06“Solar Panel Laminator Process: Step-by-Step Guide in Solar Manufacturing” Solar tech1.5K views9 months agoWatch video1:00What Is EL Testing & Lamination Manufacturing Process of Solar Modules? | Maysun Solar Maysun Solar Global3.6K viewsFeb 20, 2023Watch video0:20Essential for Solar Panel Manufacturing | High-Efficiency Intelligent PV Laminator Demonstration RuiZhiSmartManufacture61 views5 months agoWatch full video.  
 .sb\_doct\_txt{color:#4007a2;font-size:11px;line-height:21px;margin-right:3px;vertical-align:super}.b\_dark .sb\_doct\_txt{color:#82c7ff}Indo-German Energy Forum[PDF]Lamination Technology - PV PanelsOptimization of solar module encapsulant lamination by optical constant determination of Ethylene-Vinyl Acetate. International Journal of Photoenergy, 2015(Article ID 276404, 7 pages, 2015. ...

During the solar panel production process, one step is the lamination of the solar modules. Solar modules are typically composed from a number of wafer-based solar cells or a single thin film sheet. ...

During production, solar panel laminators use heat and pressure to bond different layers of a solar panel together, creating a durable and weather-resistant unit.

Now it is ready for lamination. During the lamination process, the prepared 5-layer module is placed in the lamination machine and heated to maximum 135°C for a period of approximately ...

This three-stage process is implemented to enhance the laminator's operational efficiency. The primary purpose of the first stage is to melt the encapsulant and expel air bubbles.

The process of solar panel lamination begins with the assembly of the photovoltaic cells on a glass or plastic substrate. These cells are then sandwiched between two layers of EVA or PVB ...

Explore the critical process of PV Module Lamination in this detailed technical explanation. Discover how lamination enhances the durability and efficiency of solar panels, ensuring ...

Optimization of solar module encapsulant lamination by optical constant determination of Ethylene-Vinyl Acetate. International Journal of Photoenergy, 2015(Article ID 276404, 7 pages, 2015. ...

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